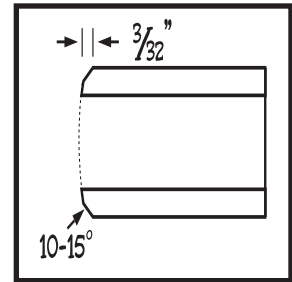


WELD-ON®

Small Diameter Pipe Tips

Properly prepare the pipe and fittings before solvent welding. Pipes should be cut square, beveled and free of burrs. Use dry rag and/or cleaner to wipe clean / degrease the pipe and fittings.



Remember the application sequence.

Primer application: fitting, pipe end, then fitting.

Cement application: pipe end, fitting, then pipe end.

Note: Sizes smaller than 1" may not require a second application of cement to the pipe end. Primer and cement must never be applied in excess inside the fitting socket.



To assemble joint, insert pipe end into the fitting and hold joint for at least a minute.

The colder it is, the longer it needs to be held.

Refer to Weld-On's set and cure times for more information.

Follow us on Twitter!

twitter.com/weldoncements



Like us on Facebook!

facebook.com/weldoncements



www.weldon.com

