

# WELD-ON®

## Large Diameter Pipe Tips

Achieving leak-free solvent-welded joints is one of the most important things in a piping system installation. This is easily done in large diameter systems by using the right Weld-On® products and following the tips below:

**When cutting large diameter pipe, use a pipe wrap or circumferential tape to produce an accurate line to follow when cutting. This will create a pipe-end that is “squarely” cut.**

*Al cortar tubería de diámetro grande, utilice una abrazadera para tuberías o cinta circumferencial para producir una línea precisa a seguir durante el corte. Esto resultará que el extremo de la tubería sea cortada correctamente.*



**A swab or roller approximately one-half the size of the pipe diameter should be used for large diameter pipe. Paint or bristle type brushes are not recommended.**

*Utilice un hisopo o rodillo de aproximadamente la mitad del tamaño del diámetro del tubo para tuberías de diámetro grande. No se recomienda usar cepillos o brochas.*

**Use a mechanical pipe puller with a center-line attachment that assures proper pipe and fitting alignment during assembly. Do not use heavy equipment like a backhoe as this could easily result in severe damage to the pipe and fittings.**

*Utilice un tirador para tuberías y conexiones con ajuste central para una alineación apropiada durante el montaje. No utilice equipo pesado como una retroexcavadora ya que esto podría fácilmente ocasionar graves daños a la tubería y conexiones.*



Visit [www.weldon.com/technical-support/technical-videos](http://www.weldon.com/technical-support/technical-videos) to watch our Solvent Welding Guide for Large Diameter Pipes video.



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