



PRODUCT SPECIFICATIONS

Pipe Type	All Rigid PVC and CPVC
Primer Use	Surface preparation of PVC and CPVC pipe and fittings before bonding with solvent cements
Color	Clear or purple
Brookfield Viscosity	Water-thin
Specific Gravity	0.814 ± 0.04
VOC Emissions	111 g/L
Shelf Life	3 Years
LEED Compliant	Credit can be earned per LEED® (Leadership in Energy and Environmental Design), IEQ Credit 4.1

PC-64™ Primer-Conditioner

Weld-On® PC-64™ WET 'R Dry™ primer-conditioner is specifically designed to prepare PVC and CPVC plastic pipe and fitting surfaces for bonding with solvent cements.

- Suitable for use with all types, classes and schedules of PVC and CPVC pipe and fittings.
- Removes grease, oil and dirt from the bonding surfaces of PVC and CPVC pipe and fittings.
- Penetrates and softens the pipe and fittings surfaces in preparation for solvent cement application.
- Low VOC emissions. Meets SCAQMD Rule 1168/316A.
- GreenGuard Gold certified. Visit the UL Sustainable Database at www.spot.ul.com to find all the sustainable credits covered by UL GreenGuard Gold.



WARNING: Cancer -www.P65Warnings.ca.gov

SPECIAL PRECAUTION

Weld-On solvent products must never be used in plastic piping system using or being tested by compressed air or gases; including air-over-water booster. Do not use in conjunction with flue gas ventilation systems.

Do not use a dry granular calcium hypochlorite as a disinfecting material for water purification in potable water piping systems. The introduction of granules or pellets of calcium hypochlorite with solvent cements and primers (including their vapors) may result in a violent chemical reaction if a water solution is not used. It is advisable to purify lines by pumping chlorinated water into the piping system – this solution will be nonvolatile. Furthermore, dry granular calcium hypochlorite should not be stored or used near solvent cements and primers.

This product is intended for use by skilled individuals at their own risk. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Detailed directions on making solvent cemented joints are printed on the container label. It is highly recommended that the installer review the instructions supplied by the pipe and fitting manufacturer.

Refer to the current Safety Data Sheet for additional safety precautions, first-aid, storage, handling, transportation and disposal information.

Storage temperature: 40°F (5°C) – 110°F (43°C)

Refer to website for complete Terms and Conditions.



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