Safety Data Sheet

acc. to 29 CFR 1910.1200 App D

WELD-ON EPOXY PUTTY STICK

Version number: 1.0 Date of compilation: 2025-03-11

SECTION 1: Identification

1.1 Product identifier

Trade name **WELD-ON EPOXY PUTTY STICK**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses putty

1.3 Details of the supplier of the safety data sheet

Weld-On
17109 S. Main
Gardena CA 90248-3127
United States

Telephone: 1-310-898-3300
e-mail: EHSInfo@ipscorp.com
Website: www.weldon.com

1.4 Emergency telephone number

Emergency information service 24 Hours - CHEMTEL: (800) 255-3924; International (813) 248-0585

SECTION 2: Hazard(s) identification

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Hazard class	Category
skin corrosion/irritation	2
serious eye damage/eye irritation	2
skin sensitization	1

For full text of abbreviations: see SECTION 16.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

- Signal word warning

- Pictograms

GHS07

- Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

- Precautionary statements

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.
P103	Read label before use.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves.
P302+P352	If on skin: Wash with plenty of water.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment (see on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362	Take off contaminated clothing and wash before reuse.
P363	Wash contaminated clothing before reuse.
P501	Dispose of contents/container to industrial combustion plant.

- Hazardous ingredients for labelling Epoxy resin

2.3 Other hazards

Hazards not otherwise classified

Contains epoxy constituents. May produce an allergic reaction.
Harmful to aquatic life with long lasting effects (GHS category 3: aquatic toxicity - acute and/or chronic).

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0.1%.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of ≥ 0.1%.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

Name of substance	Identifier	Wt%
Epoxy resin	CAS No 25068-38-6	10 – < 25
2,4,6-tris(dimethylaminomethyl)phenol	CAS No 90-72-2	1 – < 5
Crystalline silica (quartz)	CAS No 14808-60-7	0.1 – < 1

Remarks

For full text of abbreviations: see SECTION 16

SECTION 4: First-aid measures

4.1 Description of first-aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water, Foam, ABC-powder

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO_2)

Flash point	>400 °F closed cup

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it. If substance has entered a water course or sewer, inform the responsible authority.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains, Take up mechanically

Advice on how to clean up a spill

Take up mechanically.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

Managing of associated risks

- Explosive atmospheres

Removal of dust deposits.

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of substance	Identifier	TWA [ppm]	TWA [mg/m³]	STEL [ppm]	STEL [mg/m³]	Ceiling-C [ppm]	Ceiling-C [mg/m³]	Notation	Source
US	Crystalline silica (quartz)	PEL (CA)		0.05					r, dust	Cal/OSHA PEL
US	Crystalline silica (quartz)	PEL		0.098					eq1a, r, dust	29 CFR 1910.1000
US	Crystalline silica (quartz)	PEL		0.294					eq2a, dust	29 CFR 1910.1000
US	Crystalline silica	PEL	84.05						eq-ph1a,	29 CFR

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of substance	Identifier	TWA [ppm]	TWA [mg/m³]	STEL [ppm]	STEL [mg/m³]	Ceiling-C [ppm]	Ceiling-C [mg/m³]	Notation	Source
	(quartz)								partml, r, dust	1910.1000
US	Crystalline silica (quartz)	TLV®		0.025					r	ACGIH® 2024
US	Crystalline silica (quartz)	PEL		0.05					r, dust	29 CFR 1910.1000
US	Crystalline silica (quartz)	REL		0.05 (10 h)					r, dust, appx-A	NIOSH REL

Notation

appx-A	NIOSH Potential Occupational Carcinogen (Appendix A)
Ceiling-C	ceiling value is a limit value above which exposure should not occur
dust	as dust
eq-ph1a	mppcf = 250/(%SiO2 + 5)
eq1a	mg/m³ = 10/(%SiO2 + 2)
eq2a	mg/m³ = 30/(%SiO2 + 2)
partml	particles/ml
r	respirable fraction
STEL	short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)
TWA	time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified

Relevant DNELs of components

Name of substance	CAS No	Endpoint	Threshold level	Protection goal, route of exposure	Used in	Exposure time
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	DNEL	0.53 mg/m³	human, inhalatory	worker (industry)	chronic - systemic effects
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	DNEL	2.1 mg/m³	human, inhalatory	worker (industry)	acute - systemic effects
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	DNEL	0.15 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	DNEL	0.6 mg/kg bw/day	human, dermal	worker (industry)	acute - systemic effects

Relevant PNECs of components

Name of substance	CAS No	Endpoint	Threshold level	Organism	Environmental compartment	Exposure time
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	PNEC	0.046 mg/l	aquatic organisms	freshwater	short-term (single instance)
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	PNEC	0.005 mg/l	aquatic organisms	marine water	short-term (single instance)
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	PNEC	0.2 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
2,4,6-tris(dimethyl-	90-72-2	PNEC	0.262 mg/kg	aquatic organisms	freshwater sediment	short-term (single in-

Relevant PNECs of components

Name of substance	CAS No	Endpoint	Threshold level	Organism	Environmental compartment	Exposure time
aminomethyl)phenol						stance)
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	PNEC	0.026 $^{mg}/_{kg}$	aquatic organisms	marine sediment	short-term (single instance)
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	PNEC	0.025 $^{mg}/_{kg}$	terrestrial organisms	soil	short-term (single instance)

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear protective gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	solid (waxy)
Color	not determined

Odor	slight

Other safety parameters

pH (value)	not applicable
Melting point/freezing point	not determined
Initial boiling point and boiling range	not determined
Flash point	>400 °F
Flash point	>400 °F

Evaporation rate	not determined
Flammability (solid, gas)	this material is combustible, but will not ignite readily
Explosion limits of dust clouds	not determined
Vapor pressure	≥7.5 Pa at ≥25 °C
Density	1.19 $^{g}/_{cm^3}$
Vapor density	this information is not available
Solubility(ies)	not determined

Partition coefficient

- n-octanol/water (log KOW)	this information is not available
Auto-ignition temperature	
Viscosity	not relevant (solid matter)
Explosive properties	none
Oxidizing properties	none

9.2 Other information

VOC content	When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is:
Temperature class (USA, acc. to NEC 500)	T2 (maximum permissible surface temperature on the equipment: 300°C)

SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Acute toxicity

Shall not be classified as acutely toxic.

Acute toxicity estimate (ATE) of components

Name of substance	CAS No	Exposure route	ATE
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	oral	2,169 $^{mg}/_{kg}$

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitization

May cause an allergic skin reaction.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

Name of substance	CAS No	Classification	Number
Crystalline silica (quartz)	14808-60-7	1	

Legend

1 Carcinogenic to humans

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

SECTION 12: Ecological information

12.1 Toxicity

Harmful to aquatic life with long lasting effects.

Aquatic toxicity (acute) of components

Name of substance	CAS No	Endpoint	Value	Species	Exposure time
2,4,6-tris(dimethylamino-methyl)phenol	90-72-2	LC50	>100 $^{mg}/_{l}$	fish	96 h
2,4,6-tris(dimethylamino-methyl)phenol	90-72-2	EC50	>100 $^{mg}/_{l}$	aquatic invertebrates	48 h
2,4,6-tris(dimethylamino-methyl)phenol	90-72-2	ErC50	46.7 $^{mg}/_{l}$	algae	72 h

12.2 Persistence and degradability
Data are not available.

12.3 Bioaccumulative potential
Data are not available.

12.4 Mobility in soil
Data are not available.

12.5 Results of PBT and vPvB assessment
Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0.1%.

12.6 Endocrine disrupting properties
Does not contain an endocrine disruptor (ED) in a concentration of ≥ 0.1%.

12.7 Other adverse effects
Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1 UN number	not subject to transport regulations
14.2 UN proper shipping name	not relevant
14.3 Transport hazard class(es)	none
14.4 Packing group	not assigned
14.5 Environmental hazards	non-environmentally hazardous acc. to the dangerous goods regulations

14.6 Special precautions for user
There is no additional information.

14.7 Transport in bulk according to IMO instruments

The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

Not subject to transport regulations.

International Maritime Dangerous Goods Code (IMDG) - Additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Not subject to ICAO-IATA.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

National regulations (United States)

Toxic Substance Control Act (TSCA) all ingredients are listed as ACTIVE

Superfund Amendment and Reauthorization Act (SARA TITLE III)

- The List of Extremely Hazardous Substances and Their Threshold Planning Quantities (EPCRA Section 302, 304)

none of the ingredients are listed

- Specific Toxic Chemical Listings (EPCRA Section 313)

none of the ingredients are listed

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA)

- List of Hazardous Substances and Reportable Quantities (CERCLA section 102a) (40 CFR 302.4)

none of the ingredients are listed

Clean Air Act

none of the ingredients are listed

Right to Know Hazardous Substance List

- Cleaning Product Right to Know Act Substance List (CA-RTK)

Name of substance	CAS No	Functionality	Authoritative Lists
Crystalline silica (quartz)	14808-60-7		IARC Carcinogens - 1

- Toxic or Hazardous Substance List (MA-TURA)

Name of substance	CAS No	DEP CODE	PBT / HHS / LHS	PBT / HHS Threshold	De Minimis Concentration Threshold
Crystalline silica (quartz)		1095			1.0 %

- Hazardous Substances List (MN-ERTK)

Name of substance	CAS No	References	Remarks
Crystalline silica (quartz)		A, *	

Legend

* Substances which are regulated by OSHA as carcinogens; have been categorized by the ACGIH as either "human carcinogens" or

Legend

"suspect of carcinogenic potential for man"; have been evaluated by the International Agency for Research on Cancer (IARC) and found to be carcinogens or potential carcinogens; or have been listed as a carcinogen or potential carcinogen in the Annual Report on Carcinogens published by the National Toxicology Program (NTP).

A American Conference of Governmental Industrial Hygienists (ACGIH), "Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices for 1992-93", available from ACGIH

- Hazardous Substance List (NJ-RTK)

Name of substance	CAS No	Remarks	Classifications
Crystalline silica (quartz)	14808-60-7		CA

Legend

CA Carcinogenic

- Hazardous Substance List (Chapter 323) (PA-RTK)

Name of substance	CAS No	Classification
Crystalline silica (quartz)	14808-60-7	

- Hazardous Substance List (RI-RTK)

Name of substance	CAS No	References
Crystalline silica (quartz)	14808-60-7	T
Crystalline silica (quartz)	14808-60-7	T

Legend

T Toxicity (ACGIH®)

Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

Category	Rating	Description
Chronic	*	chronic (long-term) health effects may result from repeated overexposure
Health	2	temporary or minor injury may occur
Flammability	1	material that must be preheated before ignition can occur
Physical hazard	0	material that is normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosive
Personal protection	-	

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).

Category	Degree of hazard	Description
Flammability	1	material that must be preheated before ignition can occur
Health	2	material that, under emergency conditions, can cause temporary incapacitation or resid-

Category	Degree of hazard	Description
		ual injury
Instability	0	material that is normally stable, even under fire conditions
Special hazard		

National inventories

Country	Inventory	Status
AU	AIIC	all ingredients are listed
CA	DSL	all ingredients are listed
CN	IECSC	all ingredients are listed
EU	ECSI	all ingredients are listed
EU	REACH Reg.	all ingredients are listed
JP	CSCL-ENCS	not all ingredients are listed
KR	KECI	all ingredients are listed
MX	INSQ	not all ingredients are listed
NZ	NZIoC	all ingredients are listed
PH	PICCS	all ingredients are listed
TR	CICR	all ingredients are listed
TW	TCSI	all ingredients are listed
US	TSCA	all ingredients are listed (ACTIVE)

Legend

AIIC	Australian Inventory of Industrial Chemicals
CICR	Chemical Inventory and Control Regulation
CSCL-ENCS	List of Existing and New Chemical Substances (CSCL-ENCS)
DSL	Domestic Substances List (DSL)
ECSI	EC Substance Inventory (EINECS, ELINCS, NLP)
IECSC	Inventory of Existing Chemical Substances Produced or Imported in China
INSQ	National Inventory of Chemical Substances
KECI	Korea Existing Chemicals Inventory
NZIoC	New Zealand Inventory of Chemicals
PICCS	Philippine Inventory of Chemicals and Chemical Substances (PICCS)
REACH Reg.	REACH registered substances
TCSI	Taiwan Chemical Substance Inventory
TSCA	Toxic Substance Control Act

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information, including date of preparation or last revision

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
29 CFR 1910.1000	29 CFR 1910.1000, Tables Z-1, Z-2, Z-3 - Occupational Safety and Health Standards: Toxic and Hazardous Substances (permissible exposure limits)
49 CFR US DOT	49 CFR U.S. Department of Transportation
ACGIH®	American Conference of Governmental Industrial Hygienists
ACGIH® 2024	From ACGIH®, 2024 TLVs® and BEIs® Book. Copyright 2024. Reprinted with permission. Information on the proper use of the TLVs® and BEIs®: http://www.acgih.org/tlv-bei-guidelines/policies-procedures-presentations/tlv-bei-position-statement
ATE	Acute Toxicity Estimate
Cal/OSHA PEL	California Division of Occupational Safety and Health (Cal/OSHA): Permissible Exposure Limits (PELs)
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
Ceiling-C	Ceiling value
DEP CODE	Department of Environmental Protection Code
DGR	Dangerous Goods Regulations (see IATA/DGR)
DNEL	Derived No-Effect Level
EC50	Effective Concentration 50 %. The EC50 corresponds to the concentration of a tested substance causing 50 % changes in response (e.g. on growth) during a specified time interval
ED	Endocrine disruptor
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
ErC50	≡ EC50: in this method, that concentration of test substance which results in a 50 % reduction in either growth (EbC50) or growth rate (ErC50) relative to the control
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
HHS	Higher hazard substance
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
LC50	Lethal Concentration 50%: the LC50 corresponds to the concentration of a tested substance causing 50 % lethality during a specified time interval
LHS	Lower hazard substance
NIOSH REL	National Institute for Occupational Safety and Health (NIOSH): Recommended Exposure Limits (RELs)
NLP	No-Longer Polymer
NPCA-HMIS® III	National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third Edition
OSHA	Occupational Safety and Health Administration (United States)
PBT	Persistent, Bioaccumulative and Toxic
PEL	Permissible exposure limit

Abbr.	Descriptions of used abbreviations
PNEC	Predicted No-Effect Concentration
ppm	Parts per million
RTECS	Registry of Toxic Effects of Chemical Substances (database of NIOSH with toxicological information)
STEL	Short-term exposure limit
TLV®	Threshold Limit Values
TWA	Time-weighted average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and very Bioaccumulative

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.
Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.