



Safety Data Sheet

acc. to 29 CFR 1910.1200 App D

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

SECTION 1: Identification

1.1 Product identifier

Trade name

WELD-ON LIGHT CUTTING OIL

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

general use

1.3 Details of the supplier of the safety data sheet

Weld-On
17109 S. Main
Gardena CA 90248-3127
United States

Telephone: 1-310-898-3300
e-mail: EHSInfo@ipscorp.com
Website: www.weldon.com

1.4 Emergency telephone number

Emergency information service

24 Hours - CHEMTEL: (800) 255-3924; International
(813) 248-0585

SECTION 2: Hazard(s) identification

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

This mixture does not meet the criteria for classification.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

- Signal word not required
- Pictograms not required

2.3 Other hazards

There is no additional information.

Hazards not otherwise classified

Harmful to aquatic life with long lasting effects (GHS category 3: aquatic toxicity - acute and/or chronic).

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

This product does not meet the criteria for classification in any hazard class according to GHS.

SECTION 4: First-aid measures**4.1 Description of first-aid measures****General notes**

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: Fire-fighting measures**5.1 Extinguishing media****Suitable extinguishing media**

Water spray, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture**Hazardous combustion products**

Carbon monoxide (CO), Carbon dioxide (CO₂)

Flash point

350.6 °F closed cup

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures****For non-emergency personnel**

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it. If substance has entered a water course or sewer, inform the responsible authority.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

There is no additional information.

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials" (Section 10).

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of substance	Identifier	TWA [ppm]	TWA [mg/m³]	STEL [ppm]	STEL [mg/m³]	Ceiling-C [ppm]	Ceiling-C [mg/m³]	Notation	Source
US	Distillates (petroleum), solvent-refined heavy paraffinic Distillates (petroleum), hydrotreated heavy naphthenic	REL		350 (10 h)				1,800 (15 min)		NIOSH REL

Notation

Ceiling-C ceiling value is a limit value above which exposure should not occur

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

Notation

STEL	short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)
TWA	time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified)

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****Appearance**

Physical state	liquid
Color	colorless
Particle	not relevant (liquid)
Odor	petroleum-like

Other safety parameters

pH (value)	not determined
Melting point/freezing point	not determined
Initial boiling point and boiling range	not determined
Flash point	177 °C
Flash point	350.6 °F

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

Evaporation rate	not determined
Flammability (solid, gas)	not relevant, (fluid)
Vapor pressure	not determined
Density	0.9 g/cm ³
Vapor density	this information is not available
Solubility(ies)	not determined

Partition coefficient

- n-octanol/water (log KOW)	this information is not available
Auto-ignition temperature	not determined
Viscosity	not determined
Explosive properties	none
Oxidizing properties	none

9.2 Other information

VOC content	When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is:
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SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

This mixture does not meet the criteria for classification.

Acute toxicity

Shall not be classified as acutely toxic.

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitization

Shall not be classified as a respiratory or skin sensitizer.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

SECTION 12: Ecological information

12.1 Toxicity

Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information



Safety Data Sheet

acc. to 29 CFR 1910.1200 App D

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1	UN number	not subject to transport regulations
14.2	UN proper shipping name	not relevant
14.3	Transport hazard class(es)	none
14.4	Packing group	not assigned
14.5	Environmental hazards	non-environmentally hazardous acc. to the dangerous goods regulations
14.6	Special precautions for user	There is no additional information.
14.7	Transport in bulk according to IMO instruments	The cargo is not intended to be carried in bulk.

Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

Not subject to transport regulations.

International Maritime Dangerous Goods Code (IMDG) - Additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Not subject to ICAO-IATA.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

National regulations (United States)

Toxic Substance Control Act (TSCA)

all ingredients are listed as ACTIVE

Superfund Amendment and Reauthorization Act (SARA TITLE III)

- The List of Extremely Hazardous Substances and Their Threshold Planning Quantities (EPCRA Section 302, 304)

none of the ingredients are listed

- Specific Toxic Chemical Listings (EPCRA Section 313)

none of the ingredients are listed

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA)

- List of Hazardous Substances and Reportable Quantities (CERCLA section 102a) (40 CFR 302.4)

none of the ingredients are listed

Clean Air Act

none of the ingredients are listed

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

Right to Know Hazardous Substance List

- Toxic or Hazardous Substance List (MA-TURA)
none of the ingredients are listed

California Environmental Protection Agency (Cal/EPA): Proposition 65 - Safe Drinking Water and Toxic Enforcement Act of 1987

none of the ingredients are listed or included in the product above Safe Harbor Limits

Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

Category	Rating	Description
Chronic	/	none
Health	0	no significant risk to health
Flammability	1	material that must be preheated before ignition can occur
Physical hazard	0	material that is normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosive
Personal protection	-	

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).

Category	Degree of hazard	Description
Flammability	1	material that must be preheated before ignition can occur
Health	0	material that, under emergency conditions, would offer no hazard beyond that of ordinary combustible material
Instability	0	material that is normally stable, even under fire conditions
Special hazard		

National inventories

Country	Inventory	Status
AU	AIIC	all ingredients are listed
CA	DSL	all ingredients are listed
CN	IECSC	all ingredients are listed
EU	ECSI	all ingredients are listed
EU	REACH Reg.	all ingredients are listed
JP	CSCL-ENCS	not all ingredients are listed
KR	KECI	all ingredients are listed
MX	INSQ	all ingredients are listed
NZ	NZIoC	all ingredients are listed
PH	PICCS	all ingredients are listed

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

Country	Inventory	Status
TR	CICR	all ingredients are listed
TW	TCSI	all ingredients are listed
US	TSCA	all ingredients are listed (ACTIVE)

Legend

AIIC	Australian Inventory of Industrial Chemicals
CICR	Chemical Inventory and Control Regulation
CSCL-ENCS	List of Existing and New Chemical Substances (CSCL-ENCS)
DSL	Domestic Substances List (DSL)
ECSI	EC Substance Inventory (EINECS, ELINCS, NLP)
IECSC	Inventory of Existing Chemical Substances Produced or Imported in China
INSQ	National Inventory of Chemical Substances
KECI	Korea Existing Chemicals Inventory
NZIoC	New Zealand Inventory of Chemicals
PICCS	Philippine Inventory of Chemicals and Chemical Substances (PICCS)
REACH Reg.	REACH registered substances
TCSI	Taiwan Chemical Substance Inventory
TSCA	Toxic Substance Control Act

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information, including date of preparation or last revision**Indication of changes (revised safety data sheet)**

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
8.1	Control parameters: Occupational exposure limit values (Workplace Exposure Limits) this information is not available	Control parameters	yes
8.1		Occupational exposure limit values (Workplace Exposure Limits): change in the listing (table)	yes
12.5	Results of PBT and vPvB assessment: According to the results of its assessment, this substance is not a PBT or a vPvB. Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.	Results of PBT and vPvB assessment: Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.	yes
15.1	Hazardous Substances List (MN-ERTK): none of the ingredients are listed		yes
15.1	Hazardous Substance List (NJ-RTK): none of the ingredients are listed		yes
15.1	Hazardous Substance List (Chapter 323) (PA-RTK): none of the ingredients are listed		yes
15.1	Hazardous Substance List (RI-RTK): none of the ingredients are listed		yes
15.1		NPCA-HMIS® III: change in the listing (table)	yes
15.1		National inventories:	yes

WELD-ON LIGHT CUTTING OIL

Version number: 2.0
Replaces version of: 2024-09-05 (1)

Revision: 2025-09-24

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
		change in the listing (table)	

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
49 CFR US DOT	49 CFR U.S. Department of Transportation
Ceiling-C	Ceiling value
DGR	Dangerous Goods Regulations (see IATA/DGR)
ED	Endocrine disruptor
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
NIOSH REL	National Institute for Occupational Safety and Health (NIOSH): Recommended Exposure Limits (RELs)
NLP	No-Longer Polymer
NPCA-HMIS® III	National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third Edition
OSHA	Occupational Safety and Health Administration (United States)
PBT	Persistent, Bioaccumulative and Toxic
ppm	Parts per million
STEL	Short-term exposure limit
TWA	Time-weighted average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and very Bioaccumulative

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG).

Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.