



PRODUCT SPECIFICATIONS

Color	CLEAR or PURPLE
Specific Gravity	0.934±0.04
Brookfield Viscosity	Water-thin
VOC Content	398 g/L
Shelf-life	3 Years

P-68 ECO PRIMER™

Weld-On® P-68 ECO PRIMER™ is a code compliant primer with 30% lower solvent emission rate and significantly reduced odorous fumes than the current products in the market – resulting in an improved workplace environment for pipe installers.

The P-68 ECO PRIMER is a clear or purple, ultra low VOC, fast acting primer that rapidly softens and dissolves the joining surfaces of PVC and CPVC pipe and fittings prior to the application of solvent cement.

- Meets ASTM F656
- Meets 2023 SCAQMD Rule 1168/316A – low VOC regulations
- Credit can be earned per LEED® (Leadership in Energy and Environmental Design), IEQ Credit 4.1.
- Certified by NSF International to NSF/ANSI Standard 14 and 61 for use on potable water applications
- Purple primer only – certified by NSF International to the Uniform Plumbing Code



SPECIAL PRECAUTION

Weld-On solvent cements must never be used in plastic piping system using or being tested by compressed air or gases; including air-over-water booster. Do not use in conjunction with flue gas ventilation systems.

Do not use a dry granular calcium hypochlorite as a disinfecting material for water purification in potable water piping systems. The introduction of granules or pellets of calcium hypochlorite with solvent cements and primers (including their vapors) may result in a violent chemical reaction if a water solution is not used. It is advisable to purify lines by pumping chlorinated water into the piping system – this solution will be nonvolatile. Furthermore, dry granular calcium hypochlorite should not be stored or used near solvent cements and primers.

This product is intended for use by skilled individuals at their own risk. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Detailed directions on making solvent cemented joints are printed on the container label. It is highly recommended that the installer review the instructions supplied by the pipe and fitting manufacturer.

Refer to the current Safety Data Sheet for additional safety precautions, first-aid, storage, handling, transportation and disposal information.

Storage temperature: 40°F (5°C) – 110°F (43°C)

Refer to website for complete Terms and Conditions.

 **WARNING:** Can expose you to vinyl chloride, a carcinogen. See www.P65Warnings.ca.gov.



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