



## PRODUCT SPECIFICATIONS

|                           |   |
|---------------------------|---|
| Pipe Type                 | All rigid CPVC and PVC  |
| Primer Use                | Soften and dissolve the joining surfaces of PVC and CPVC pipe and fittings prior to the application of solvent cement |
| Maximum Diameter          | N/A   |
| Color                     | Clear or Purple   |
| Relative Setting Time     | N/A   |
| Viscosity                 | N/A   |
| Performance Specification | ASTM F656<br>SCAQMD Rule 1168/316A<br>NSF/ANSI 14 and 61<br>Uniform Plumbing Code                                     |
| Brookfield Viscosity      | Water thin  |
| Specific Gravity          | 0.857 ± 0.04  |
| VOC emissions             | 398 g/L   |
| Shelf life                | 3 years   |
| LEED compliant credit     | Credit can be earned per LEED® (Leadership in Energy and Environmental Design), IEQ Credit 4.1                        |

## P-68™ Primer™

Weld-On Primer P-68 is a clear or purple, ultra-low VOC, fast acting primer that rapidly softens and dissolves the joining surfaces of PVC and CPVC pipe and fitting prior to the application of solvent cement. Available in clear for a clean appearance and purple to allow easy identification when used on joining surfaces.

- Ultra low VOC emissions. Meets SCAQMD Rule 1168/316A.
- GreenGuard Gold Certified. Visit UL Sustainable Database at [www.spot.ul.com](http://www.spot.ul.com) to find all sustainable credits covered by UL GreenGuard Gold.
- High-strength performance. Meets ASTM F656 and Uniform Plumbing Code. Certified by NSF International.



PW-G/DWW/SW



PW-G/DWW/SW  
U.P. Code  
(Purple)



## SPECIAL PRECAUTIONS

Weld-On solvent cements must never be used in plastic piping systems using or being tested for compressed air or gases; including air-over-water booster. Do not use in conjunction with flue gas ventilation systems.

Do not use a dry granular calcium hypochlorite as a disinfecting material for water purification in potable water piping systems. The introduction of calcium hypochlorite granules or pellets with solvent cements and primers (including their vapours) may cause a violent chemical reaction if an aqueous solution is not used. It is advisable to purify lines by pumping chlorinated water into the piping system – this solution will be nonvolatile. Furthermore, dry granular calcium hypochlorite should not be stored or used near solvent cements and primers.

This product is intended for use by skilled individuals at their own risk. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Detailed directions on making solvent cemented joints are printed on the container label. It is highly recommended that the installer reviews the instructions supplied by the pipe and fitting manufacturer.

**Refer to the current Safety Data Sheet for additional safety precautions, first-aid, storage, handling, transportation and disposal information.**

**Refer to website for complete Terms and Conditions.**



**WARNING:** Can expose you to vinyl chloride, a carcinogen. See [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).