



## P-68™ UV GLOW™ Primer

Weld-On® P-68 UV Glow Primer is a code compliant clear, ultra-low VOC, fast acting primer that rapidly softens and dissolves the joining surfaces of PVC and CPVC pipe and fitting prior to the application of solvent cement.

The first clear primer with triple unique attributes:

- Clean, clear appearance that glows purple under UV light.
- THF-free. Safer, low fume formula for installers.
- Ultra low VOC. Meets the most stringent codes, regulations and SCAQMD Rule 1168/316A.

P-68 UV Glow Primer meets ASTM F656 and is certified by:

- GreenGuard Gold. Visit UL Sustainable Database at [www.spot.ul.com](http://www.spot.ul.com) to find all sustainable credits covered by UL GreenGuard Gold.
- NSF International.
- IAPMO.

### PRODUCT SPECIFICATIONS

Pipe Type	All rigid CPVC and PVC
Primer Use	Soften and dissolve the joining surfaces of PVC and CPVC pipe and fittings prior to the application of solvent cement
Color	Clear. Glows purple under UV light.
Viscosity	Water Thin
Performance Specification	ASTM F656 SCAQMD Rule 1168/316A NSF/ANSI 14 and 61 IAPMO Uniform Plumbing Code
Specific Gravity	0.857 ± 0.04
VOC emissions	398 g/L
Shelf life	3 years
LEED compliant credit	Credit can be earned per LEED® (Leadership in Energy and Environmental Design), IEQ Credit 4.1



PW-G/DWV/SW



### SPECIAL PRECAUTIONS

Weld-On solvent cements must never be used in plastic piping systems using or being tested for compressed air or gases; including air-over-water booster. Do not use in conjunction with flue gas ventilation systems.

Wear personal protective equipment to protect eyes and skin when using UV light. Do not use a dry granular calcium hypochlorite as a disinfecting material for water purification in potable water piping systems. The introduction of calcium hypochlorite granules or pellets with solvent cements and primers (including their vapours) may cause a violent chemical reaction if an aqueous solution is not used. It is advisable to purify lines by pumping chlorinated water into the piping system – this solution will be nonvolatile. Furthermore, dry granular calcium hypochlorite should not be stored or used near solvent cements and primers.

This product is intended for use by skilled individuals at their own risk. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Detailed directions on making solvent cemented joints are printed on the container label. It is highly recommended that the installer reviews the instructions supplied by the pipe and fitting manufacturer.

**Refer to the current Safety Data Sheet for additional safety precautions, first-aid, storage, handling, transportation and disposal information.**

**Storage temperature: 40°F (5°C) – 110°F (43°C)**

**Refer to website for complete Terms and Conditions.**

IPS Corporation  
455 W. Victoria St.,  
Compton, CA 90220  
(800) 888-8312  
[www.weldon.com](http://www.weldon.com)