



THE WORLD'S MOST TRUSTED BOND

PRODUCT SELECTOR GUIDE

Choose the correct Weld-On products for your application based on your pipe diameter and material (PVC, CPVC or ABS). Refer to the following charts to help you and read further details on subsequent pages.



IRRIGATION PRODUCTS

				MAX PIPE SIZE						
				2 IN (63 MM)	4 IN (110 MM)	6 IN (160 MM)	8 IN (200 MM)	12 IN (315 MM)	30 IN (800 MM)	
REGULAR BODIED	700	PVC	Ⓒ	SCHEDULE 80 SCHEDULE 40						
	710	PVC	Ⓒ	SCHEDULE 80 SCHEDULE 40						
MEDIUM BODIED	705	PVC	Ⓒ ●	SCHEDULE 80 SCHEDULE 40						
	721	PVC	●	SCHEDULE 80 SCHEDULE 40						
	725 WET 'R DRY	PVC	●	SCHEDULE 80 SCHEDULE 40						
	727 HOT 'R COLD	PVC	Ⓒ	SCHEDULE 80 SCHEDULE 40						
	735 WET 'N FAST	PVC	●	SCHEDULE 80 SCHEDULE 40						
	737 TURF 'N AG	PVC	●	SCHEDULE 80 SCHEDULE 40						
HEAVY BODIED	711	PVC	●	SCHEDULE 80 SCHEDULE 40						
	717	PVC	Ⓒ ●	SCHEDULE 80 SCHEDULE 40						



POOL & SPA PRODUCTS

				MAX PIPE SIZE				
				2 IN (63 MM)	4 IN (110 MM)	6 IN (160 MM)	8 IN (200 MM)	12 IN (315 MM)
REGULAR BODIED	740 Pool Regular	PVC	Ⓒ	SCHEDULE 80 SCHEDULE 40				
MEDIUM BODIED	744 Pool Medium	PVC	Ⓒ ●	SCHEDULE 80 SCHEDULE 40				
HEAVY BODIED	746 Pool Heavy	PVC	Ⓒ ●	SCHEDULE 80 SCHEDULE 40				
MEDIUM BODIED	747 Pool 'R Spa	PVC	●	SCHEDULE 80 SCHEDULE 40				
	748 Pool Fast	PVC	●	SCHEDULE 80 SCHEDULE 40				
	795 Flex	PVC	Ⓒ ●	SCHEDULE 80 SCHEDULE 40				
	Red Hot Pool Pro	PVC	●	SCHEDULE 80 SCHEDULE 40				

ICONS

Available in Weld-On ECO

ECO products are code compliant and have a 30% lower solvent emission rate than other cements

Industrial Strength

For Chemical Piping Systems

PIPE TYPE

CPVC PIPE	ABS
PVC PIPE	CTS

PRODUCT COLORS

- Clear
- Orange
- Aqua
- Amber
- White
- Blue
- Black
- Yellow
- Gray
- Blue to Clear
- Green
- Milky
- Purple



INDUSTRIAL PRODUCTS

				MAX PIPE SIZE						
				2 IN (63 MM)	4 IN (110 MM)	6 IN (160 MM)	8 IN (200 MM)	12 IN (315 MM)	30 IN (800 MM)	
MEDIUM BODIED		705	PVC							
				SCHEDULE 80						
				SCHEDULE 40						
HEAVY BODIED		711	PVC							
				SCHEDULE 80						
				SCHEDULE 40						
EXTRA HEAVY BODIED		719	PVC							
				SCHEDULE 80						
				SCHEDULE 40						
HEAVY BODIED		724	CPVC							
				SCHEDULE 80						
				SCHEDULE 40						
EXTRA HEAVY BODIED		729	CPVC							
				SCHEDULE 80						
				SCHEDULE 40						



CONSTRUCTION & SPECIALTY PRODUCTS

				MAX PIPE SIZE						
				2 IN (63 MM)	4 IN (110 MM)	6 IN (160 MM)	8 IN (200 MM)	12 IN (315 MM)	30 IN (800 MM)	
REGULAR BODIED		700	PVC							
		702	PVC							
MEDIUM BODIED		704	PVC							
		705	PVC							
HEAVY BODIED		711	PVC							
		717	PVC							
EXTRA HEAVY BODIED		719	PVC							
MEDIUM BODIED		790	PVC/CPVC							
REGULAR BODIED		713	CPVC							
MEDIUM BODIED		FlowGuard Gold® Yellow*								
		FlowGuard Gold® Green*								
HEAVY BODIED		714	CPVC							
MEDIUM BODIED		794	TRANSITION ABS PVC		ABS - ALL CLASSES & SCHEDULES EXCEPT SCHEDULE 80					
		771	ABS		ABS - ALL CLASSES AND SCHEDULES					
		773	ABS		ABS - ALL CLASSES AND SCHEDULES					

PRIMERS & CLEANERS

Weld-On® Primers and Cleaners are a necessary product for the surface preparation of plastic pipe and fittings. Our Primers and Cleaners are formulated for use on PVC and CPVC pipe and fittings, and our C-65 Cleaner can also be used on ABS and styrene piping applications.



P-68 ECO™ Primer

- ▶ Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces.
- ▶ Maximum strength with reduced odorous fumes for improved workplace environment.

IDEAL FOR: IRRIGATION & PLUMBING APPLICATIONS



P-68 Primer

- ▶ Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces.

IDEAL FOR: IRRIGATION & PLUMBING APPLICATIONS



P-68™ UV GLOW™ Primer

- ▶ Clean, clear appearance that glows purple under UV light for code inspection.
- ▶ Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces.

IDEAL FOR: IRRIGATION & PLUMBING APPLICATIONS



P-70™ Primer

- ▶ Premium, industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces.
- ▶ Recommended for use on Schedule 80 (PN 10 and higher) and large size pipe.
- ▶ Excellent for cold weather applications.

IDEAL FOR: INDUSTRIAL APPLICATIONS



P-75™ Wet 'R Dry™ Primer

- ▶ Premium, fast acting, industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces.
- ▶ Specially formulated for wet and/or quick set applications.

IDEAL FOR: IRRIGATION & PLUMBING APPLICATIONS



C-65™ Cleaner

- ▶ For removal of oil and grease from the surfaces of PVC CPVC, ABS and STYRENE pipe and fittings for bonding.
- ▶ Use before priming of pipe and fittings.

IDEAL FOR: ALL APPLICATIONS



PC-64 Primer/Conditioner

- ▶ For surface preparation of PVC and CPVC pipe and fittings before bonding with solvent cements.

IDEAL FOR: ALL APPLICATIONS



Pool Primer™

- ▶ Quality primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces in pool and spa applications.

IDEAL FOR: POOL & SPA APPLICATIONS




Pool Cleaner™


- ▶ For removal of oil and grease from the surfaces of PVC, CPVC, ABS in pool and spa applications and STYRENE pipe and fittings for bonding.
- ▶ Use before priming of pipe and fittings.

IDEAL FOR: POOL & SPA APPLICATIONS
















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ECO products are code compliant
and have a 30% lower solvent
emission rate than other cements

 Industrial
Strength

 For Chemical
Piping Systems

PRODUCT COLORS

 Clear  Purple  Blue to Clear  Aqua  Amber
 White  Blue  Clear to UV  Black  Yellow
 Gray  Orange  Purple  Green  Milky

Need more products?

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