

WELD-ON® 3, 4 & 16 JUST GOT SAFER: Same Performance, No DCM or TCE



Safer Formulas. Same Trusted Performance

Three of our most widely used acrylic plastic cements, Weld-On® 3, 4, and 16, have now been reformulated without methylene chloride (DCM) or trichloroethylene (TCE). This change reflects Weld-On's commitment to creating safer and more reliable products for our customers. The updated formulas deliver the same bond strength, clarity, and cure times that professionals have trusted for years. At Weld-On, we do more than meet industry standards.

Why the Change Was Needed

New EPA and VOC regulations have placed restrictions on the use of DCM and TCE due to health and safety concerns. These chemicals have been linked to long-term health risks, especially in enclosed or poorly ventilated environments. Instead of waiting for deadlines to take effect, we moved forward with safer alternatives. Our goal was to protect users, stay ahead of compliance requirements, and avoid disrupting your workflow.

What This Means for You

The DCM / TCE Free Weld-On 3, 4, and 16 will replace the existing formulas. The updated formulas provide the same bond strength, clarity, and cure times you rely on. There is no need to change your application process, and you benefit from a safer solution. Please note that the Weld-On® 4SC line has been discontinued. There is no replacement for this product.



When you see the green “DCM & TCE FREE” logo, you’ll know it’s the updated formula that meets current regulatory standards.

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To support a smooth transition to the updated DCM and TCE free formulas, we've provided the chart below for easy reference. It includes the original and new part numbers along with product descriptions and sizes for Weld-On® No 3, 4, and 16. Use this guide to place a new order to ensure you're selecting the correct replacement products.

ORIGINAL PART #	NEW PART #	PRODUCT DESCRIPTION	SIZE
10299	16369	No. 3 Acrylic DCM/TCE Free	Gallon
12754	16372	No. 3 Acrylic DCM/TCE Free	Quart
10300	16370	No. 3 Acrylic DCM/TCE Free	Pint
10799	16371	No. 3 Acrylic DCM/TCE Free	Quarter Pint
13415	16374	No. 4 Acrylic DCM/TCE Free	Gallon
12755	16377	No. 4 Acrylic DCM/TCE Free	Quart
13417	16375	No. 4 Acrylic DCM/TCE Free	Pint
13418	16376	No. 4 Acrylic DCM/TCE Free	Quarter Pint
10313	16381	No. 16 Acrylic DCM/TCE Free	Gallon
10314	16382	No. 16 Acrylic DCM/TCE Free	Pint
10315	16383	No. 16 Acrylic DCM/TCE Free	5 Oz. Tube
10319	16384	No. 16 Acrylic DCM/TCE Free	1.5 Oz. Tube



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